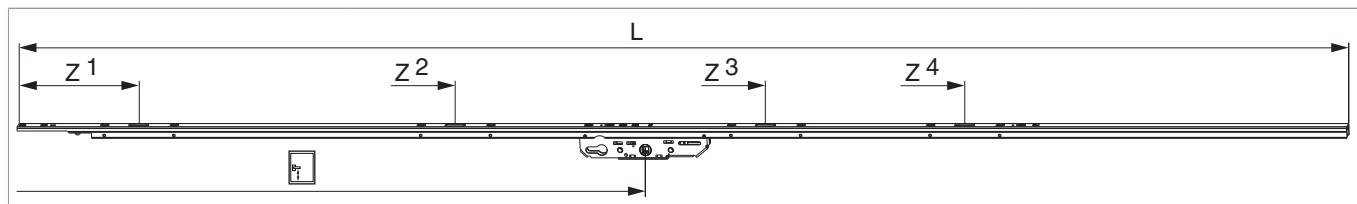


227364 - Lift drive gear lock faceplate 18 150/300/400kg BS 37,5 size 5 GM 1.006,5 SRH 2.450-2.840 L=2.800 silver PC

Technical drawing



					L			Nº
silver	Lift drive gear lock faceplate 18	size 5	2.460 - 2.860	1.000	2.800	10	5	227364

Screw position table

Nº		1	2	3	4	5	6	7	8	
227364	8	137	247	637	747	1.127	1.237	2.242	2.352	

Cam position table

Nº		Z1	Z2	Z3	Z4	
227364	4	190,5	690,5	1.181	2.295	

Warning



RISK OF INJURY DUE TO NON-OBSERVANCE OF THE PROCESSING INSTRUCTIONS!

Without a drive gear damper, minor to serious injuries may occur when operating the system.

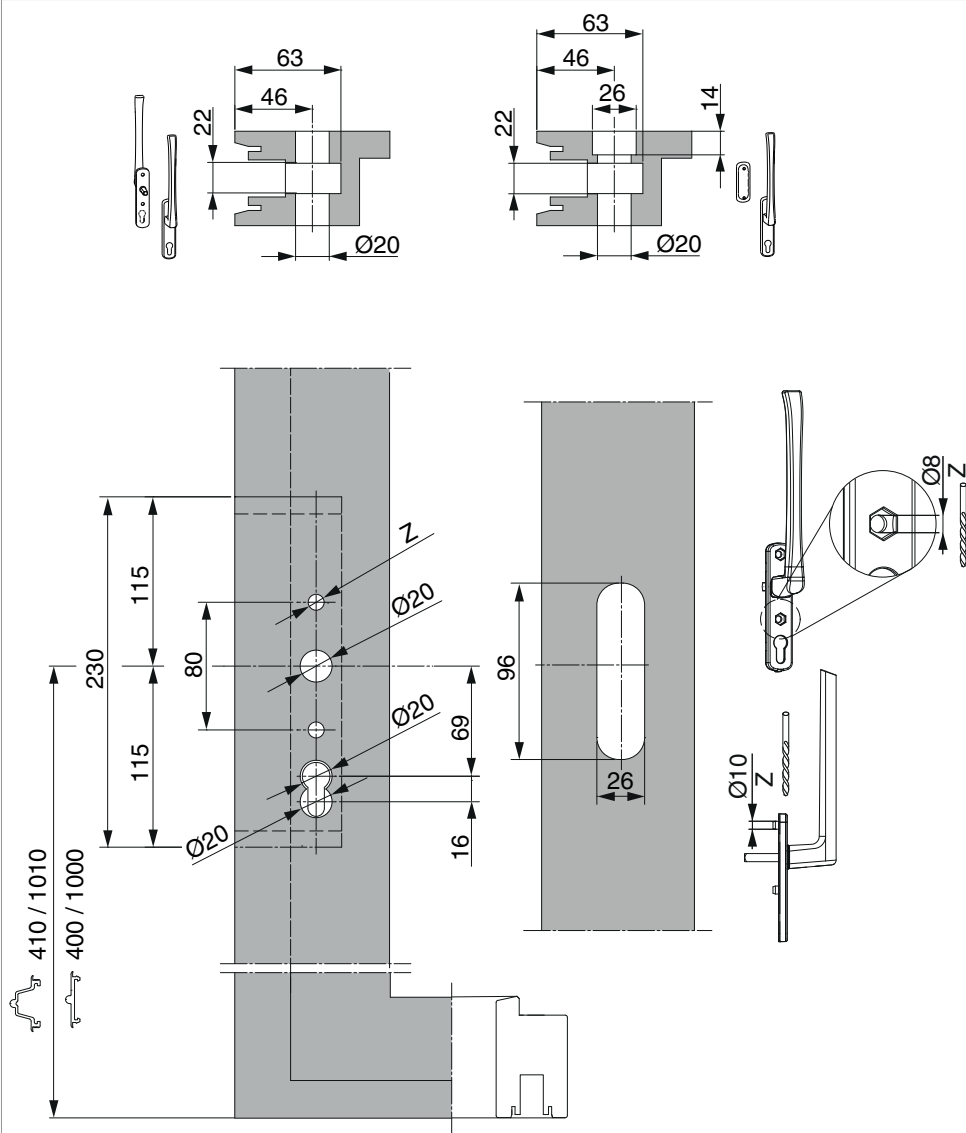
From a sash weight of 200 kg, the use of a drive gear damper is **STRONGLY** recommended.



227364 - Lift drive gear lock faceplate 18 150/300/400kg
BS 37,5 size 5 GM 1.006,5 SRH 2.450-2.840 L=2.800 silver
PC

Drilling and routing pattern

Handle and main lock casing

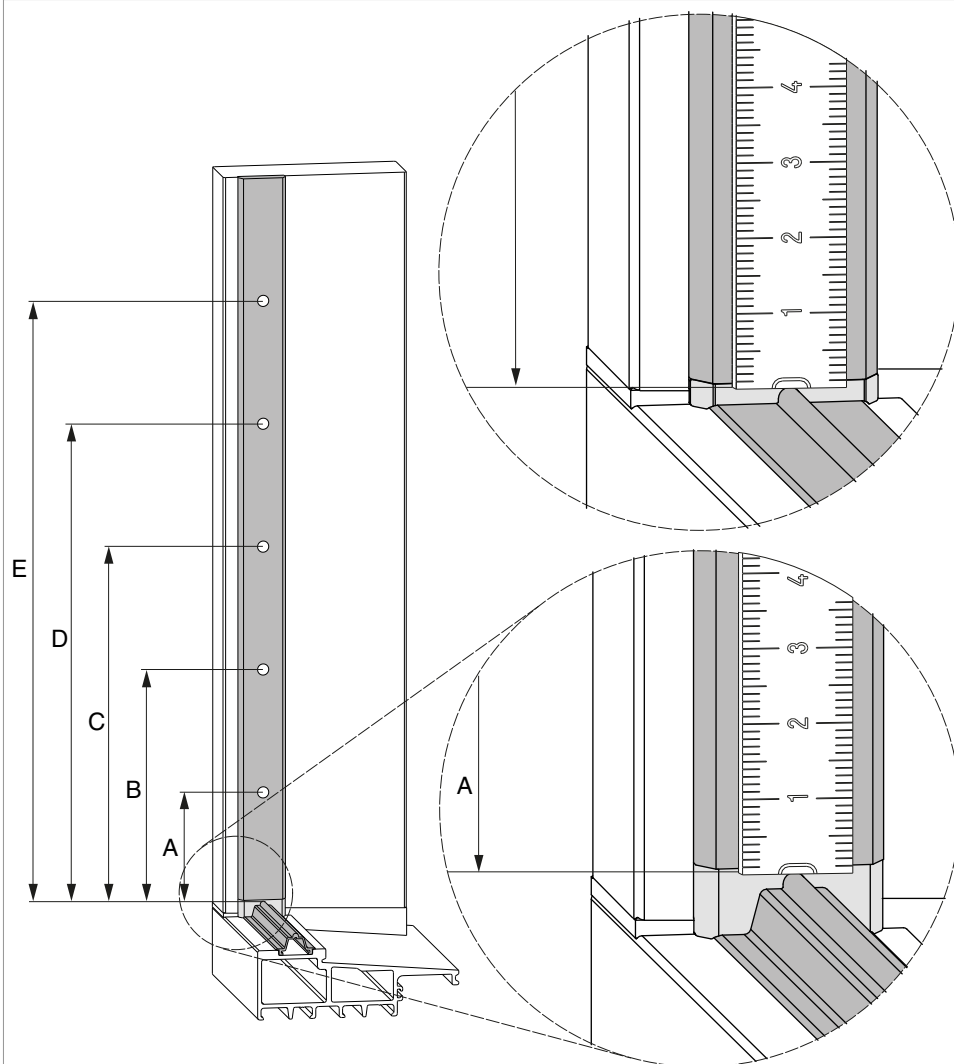




227364 - Lift drive gear lock faceplate 18 150/300/400kg
BS 37,5 size 5 GM 1.006,5 SRH 2.450-2.840 L=2.800 silver
PC

Drilling and routing patterns

Locking bolt



Positions of the locking bolts

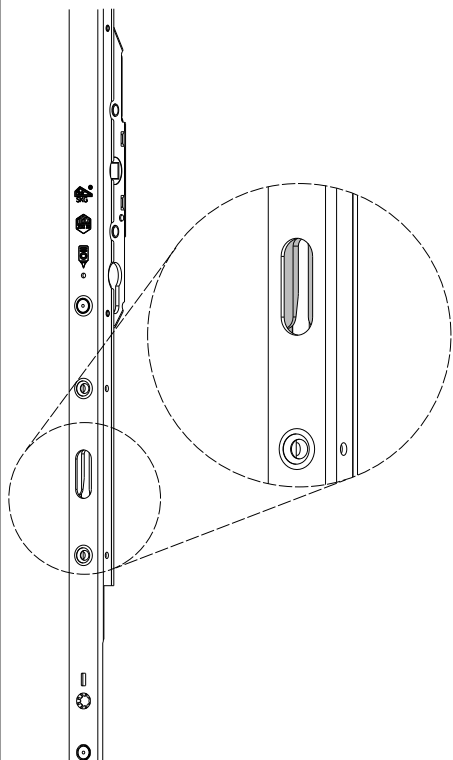
	A	B	C	D	E
size 1	204	-	-	-	594
size 2	204	-	-	594	1108
Size 3	204	-	704	1194	1508
Size 4	204	-	704	1194	1908
Size 5	204	-	704	1194	2308
Size 6	204	704	1194	2309	2708
Size 7	204	704	1194	2309	3108



227364 - Lift drive gear lock faceplate 18 150/300/400kg
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PC

Installation

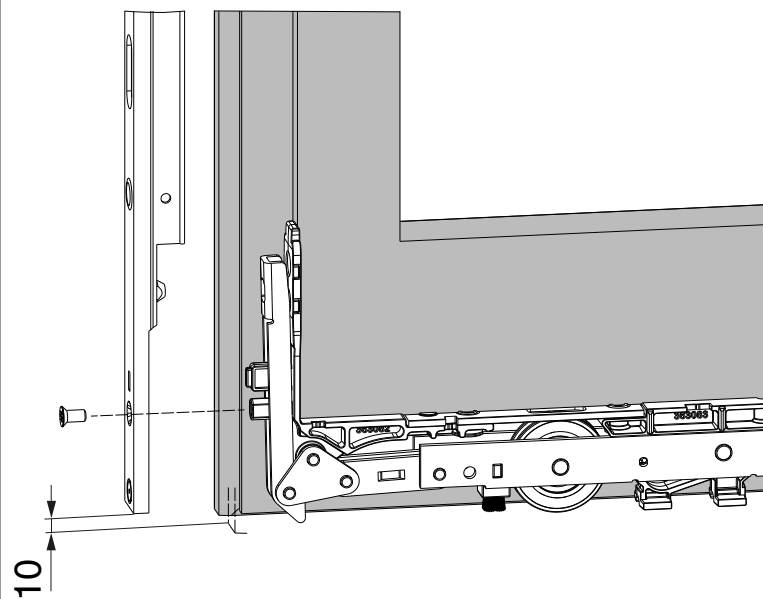
Installation situation with HS roller



CAUTION:

The drive gear must be inserted in the closed state!

Inserting with HS roller 300 kg





227364 - Lift drive gear lock faceplate 18 150/300/400kg
BS 37,5 size 5 GM 1.006,5 SRH 2.450-2.840 L=2.800 silver
PC

Inserting with HS roller 150 kg

