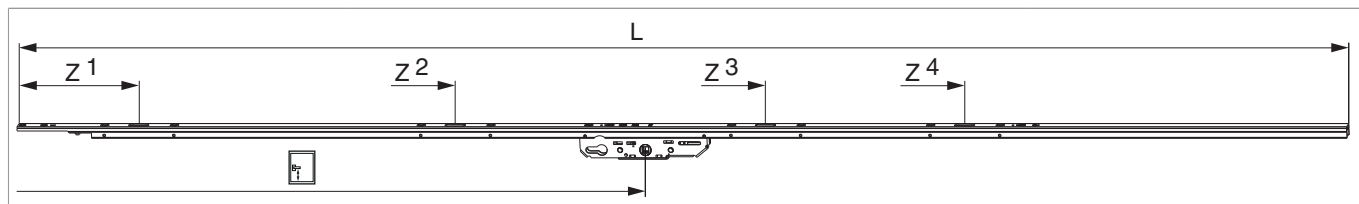


227363 - Lift drive gear lock faceplate 18 150/300/400kg BS 37,5 size 4 GM 1.006,5 SRH 2.050-2.540 L=2.500 silver PC

Technical drawing



					L			Nº
silver	Lift drive gear lock faceplate 18	size 4	2.060 - 2.560	1.000	2.500	10	5	227363

Screw position table

Nº		1	2	3	4	5	6	7	8	
227363	8	137	247	637	747	1.127	1.237	1.842	1.952	

Cam position table

Nº		Z1	Z2	Z3	Z4	
227363	4	190,5	690,5	1.181	1.895	

Warning



RISK OF INJURY DUE TO NON-OBSERVANCE OF THE PROCESSING INSTRUCTIONS!

Without a drive gear damper, minor to serious injuries may occur when operating the system.

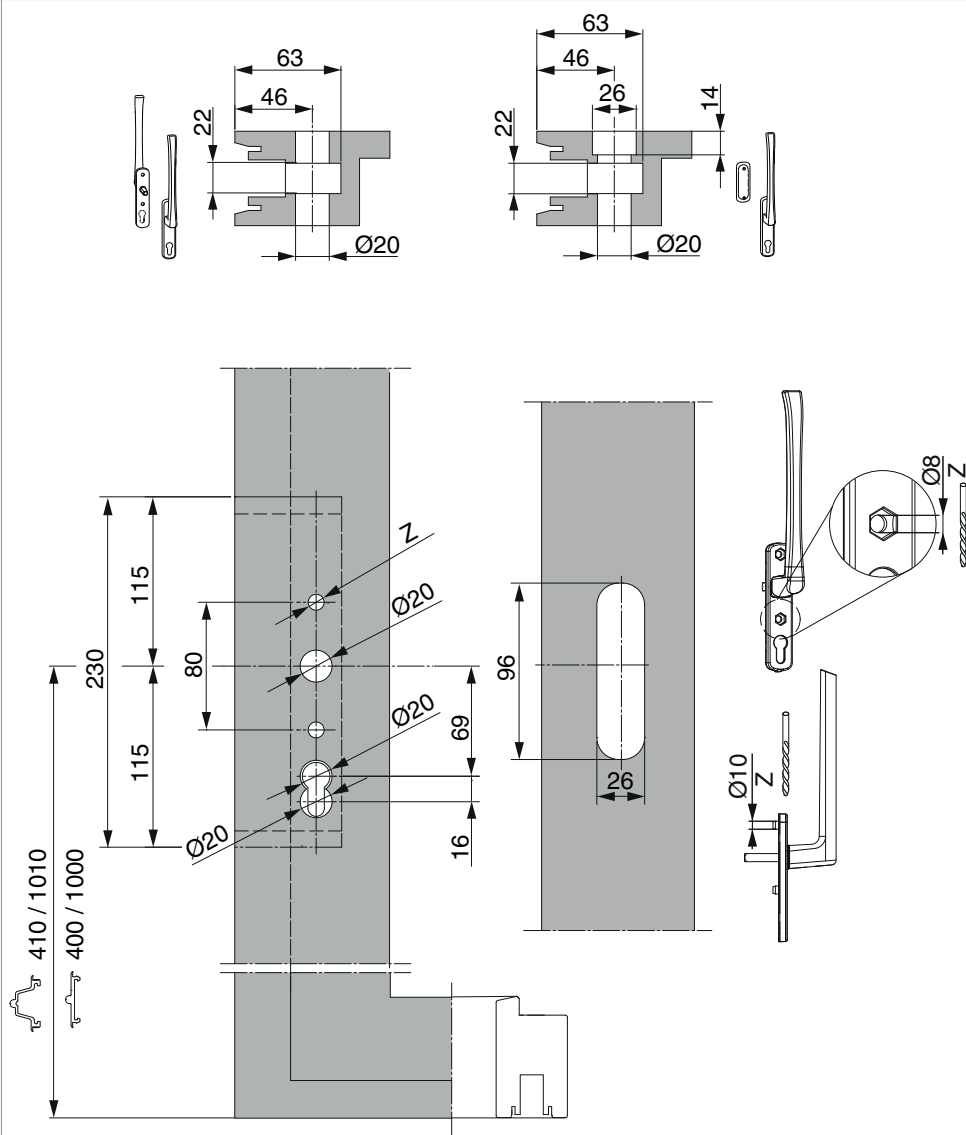
From a sash weight of 200 kg, the use of a drive gear damper is **STRONGLY** recommended.



227363 - Lift drive gear lock faceplate 18 150/300/400kg
BS 37,5 size 4 GM 1.006,5 SRH 2.050-2.540 L=2.500 silver
PC

Drilling and routing pattern

Handle and main lock casing

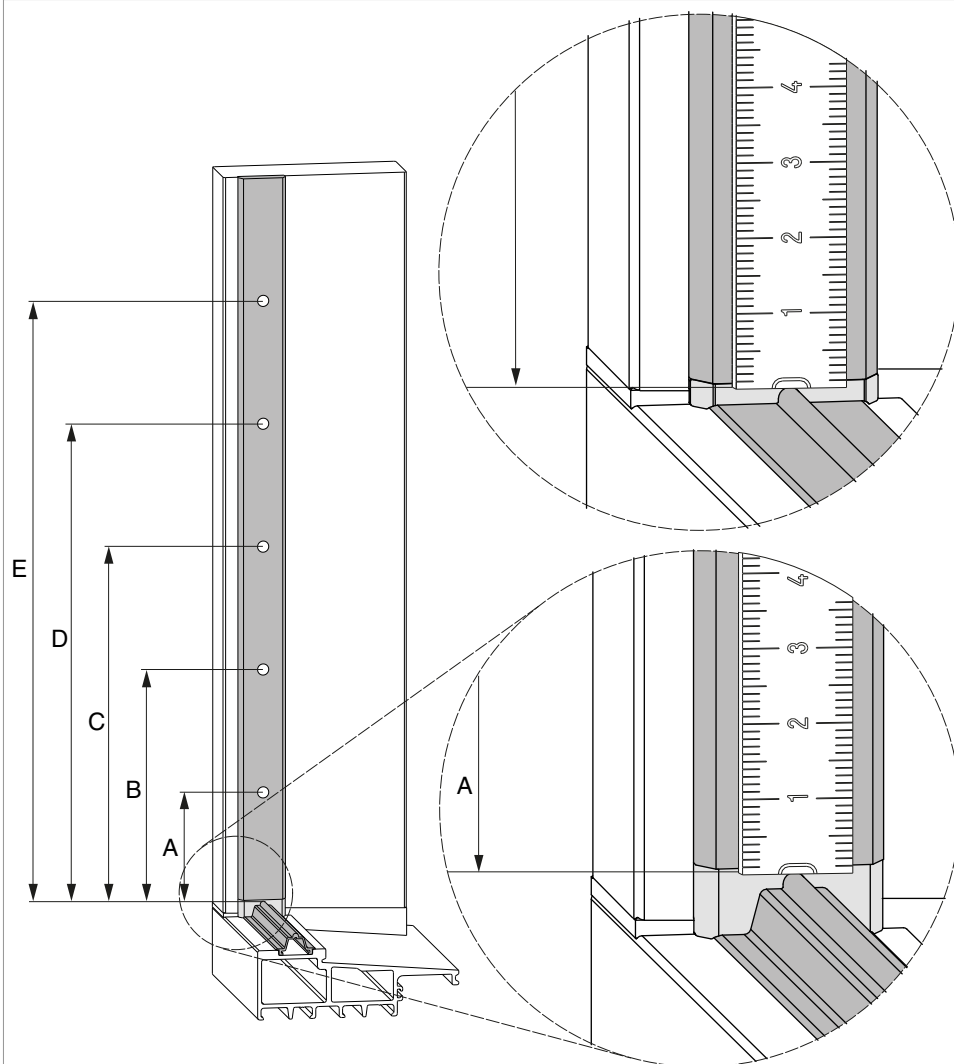




227363 - Lift drive gear lock faceplate 18 150/300/400kg
BS 37,5 size 4 GM 1.006,5 SRH 2.050-2.540 L=2.500 silver
PC

Drilling and routing patterns

Locking bolt



Positions of the locking bolts

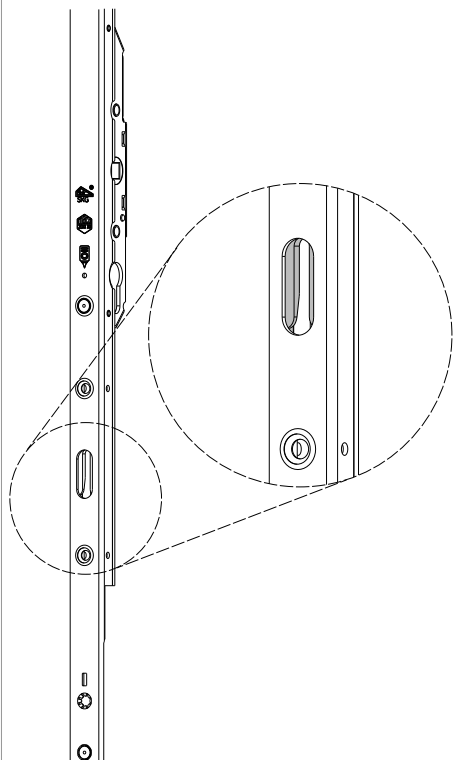
	A	B	C	D	E
size 1	204	-	-	-	594
size 2	204	-	-	594	1108
Size 3	204	-	704	1194	1508
Size 4	204	-	704	1194	1908
Size 5	204	-	704	1194	2308
Size 6	204	704	1194	2309	2708
Size 7	204	704	1194	2309	3108



227363 - Lift drive gear lock faceplate 18 150/300/400kg
BS 37,5 size 4 GM 1.006,5 SRH 2.050-2.540 L=2.500 silver
PC

Installation

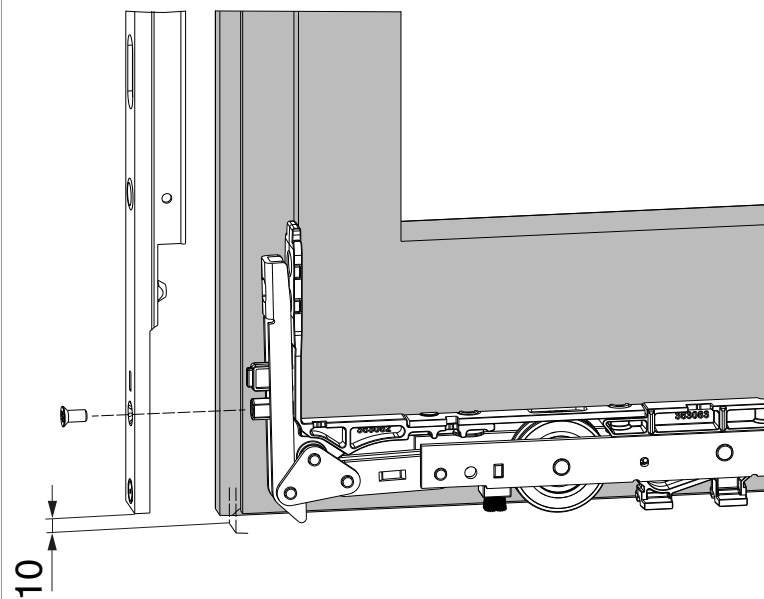
Installation situation with HS roller



CAUTION:

The drive gear must be inserted in the closed state!

Inserting with HS roller 300 kg





227363 - Lift drive gear lock faceplate 18 150/300/400kg
BS 37,5 size 4 GM 1.006,5 SRH 2.050-2.540 L=2.500 silver
PC

Inserting with HS roller 150 kg

